

TECHNICAL SHEET

17/07/2025

SBZ122/74

Machining Centres



Designed for economical and efficient machining of aluminium, PVC and thin-walled steel profiles

All operations, such as routing, drilling and tapping, are performed while the profile bar is stationary to protect the profile surfaces

A-axis continuously adjustable from -120° to +120°

Clamp positioning autonomous

Better machining results thanks to the intelligent control technology

Fast positioning of the machining unit with up to 120 m/min thanks to dynamic servo drives

Tapping without compensation chuck

Automatic clamp recognition and clamp positioning

Automatic tool changer with twelve tool tray positions (without tools)

State-of-the-art 4-axis controllera

Ergonomic operation thanks to the advanced inclined bed

The absolute rotary encoder system means no main axis homing is required

Automatic clamp recognition and positioning prevents collisions

Power torque routing motor with enclosed speed control for short spindle start-up and braking times.

Certified, drive-integrated safety functions

Low power consumption thanks to the intelligent control technology

DC link coupling in the axis drives for greater energy efficiency

Uninterruptible power supply (UPS)

Windows operating system

18.5" panel PC, i5 processor, USB ports and network connection

Simple, stress-free program entry with eluCam on the operating panel, even during operation

Remote online maintenance

Machine configuration



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- Water-cooled 7 kW, S1 routing spindle
- Autonomous clamp positioning
- Automatic clamp recognition
- Enclosure to protect the operator
- Four horizontal, pneumatic material clamping units
- A material stop on the left
- Tool holder HSK-F63
- Swarf trays for swarf removal
- Minimum-volume lubrication system
- High performance cutting fluid
- Hand-held operator terminal
- Depth gauge

Options

- Tools
- Tool holders
- Length measurement on both sides
- Additional stop for overlength machining (left)
- Material reference stop (right) for positioning workpieces with overlength machining
- · Green Line cooling unit for the control cabinet with reduced energy consumption
- Barcode scanner
- Protective enclosure can optionally completely enclose the machine on all sides
- Four clamps as standard. Can be equipped with up to eight clamps
- Double clamping and other accessories on request
- 21.6" panel PC, i7 processor
- Note holder
- Sound insulation hood
- Clamping unit optimised to prevent collisions

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Tool magazine

The tool magazine with 12-fold tool changer allows quick, easy setup and minimal secondary time



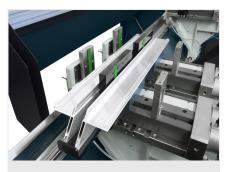
Profile machining centre SBZ 122/74



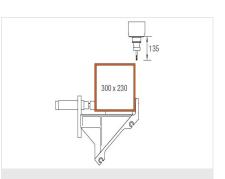
Profile machining centre SBZ 122/74



Profile machining centre SBZ 122/74



Double clamping



Machining area, Y and Z-axes

Profile machining from above

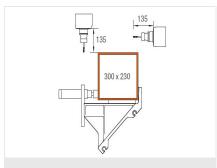
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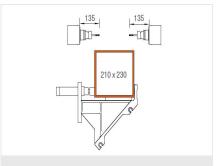
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Machining area, Y and Z-axes

Profile machining from above and from behind



Machining area, Y and Z-axes

Profile machining from the front and from behind



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SBZ 122/74 / MACHINING CENTRES

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Max. Machining length without end face machining Max. Machining length with end face machining

Traverse path X-axis Traverse path Y-axis Traverse path Z-axis Machining direction

Positioning accuracy Milling spindle speed

Milling spindle power

Tool holder Tool change

Tool storage locations in the automatic magazine

Angled head

Disc cutter diameter Saw blade diameter

Tool length (from taper dimension)

Clamp displacement

Clamp Software

Compressed air connection

Electrical connection

Air consumption per minute

Overall length

Depth Height Weight 4.050 mm

-

4.176 mm, Vmax. 120 m/min. 1.040 mm, Vmax. 60 m/min. 540 mm, Vmax. 30 m/min.

3 (top, rear, front)

+/- 0,1 mm

max. 20.000 1/min. 7 kW, S1 (wassergekühlt)

HSK-F63 automatic 12 No

120 mm

-

max. 150 mm autonomous

Premium (with linear guide)

eluCam >7 bar

400 V, 3~, 50 Hz, 25 A

approx. 185 litres with spraying

7.643 mm 2.171 mm 3.000mm ca. 3.800 kg