

17/09/2025





Assembly table for vertical assembly

- Stable steel construction
- Ideal for vertical assembly
- Suitable for lines
- Infinitely variable intermediate positions for ergonomic working
- Height adjustment by means of pneumatic cylinder
- Roller support with steel rollers
- Table supporting surface with plastic slide bars
- Two horizontally adjustable profile clamps
- 4-fold compressed air supply

#### Options

- Pull-out profile support for MS 4000
- Positionable profile clamps
- Holder plate for screw driving unit
- Mobility unit
- Rail
- End stop
- Profile protectors for support rollers



elumatec AG Pinacher Straße, 61 75417 Mühlacker Germany Tel +49 7041-14-184 sales@elumatec.com www.elumatec.com

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### **TECHNICAL SHEET**

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Assembly stand MS 4000



Supporting surfaces Supporting surfaces with plastic slide bars



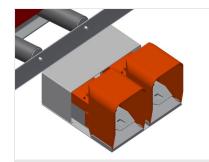
Roller support Lower roller conveyor with support roller, L = 200 mm



**Clamps** Two material clamps at the side fix the profile while working, profile clamping height, max. 200 mm



Height adjustment Adjustable height; working height can be set by means of adjustable feet



**Foot switch** Control via foot valve. Height adjustable pneumatically by 500 mm in the vertical position, clamping is pneumatic



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## **TECHNICAL SHEET**

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**4-fold compressed air connection** 4-fold connection for compressed-air tools



Lead-in rollers Protective rollers for beginning or end of roller conveyor



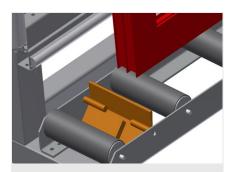
**Pull-out profile support** The table support can be pulled out at the top for MS 3000 and MS 4000 by 800 mm and 500 mm to accommodate high frames



Mobility unit Mobility unit for KT/KTH/MS/VE, with flanged rollers and fixing brake



Rails Rails, 2.0 m, left and right respectively



End stop Rb = 200 mm



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### Profile protectors for support rollers

Profile protectors for support rollers, 200 mm (Alum./16 x and Alum./21 x), roller conveyor with protective tubing over the rollers to protect the window element during infeed and outfeed.



Holder plate for screw driving unit

Tool rack for pneumatic tools



**TECHNICAL SHEET** 

Positionable profile clamps

Auxiliary clamps provide extra security when working



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- Length 4,110 mm
- Width 1,200 mm
- Vertical height 2,050 mm
- Pneum. height adjustment 500 mm
- Roller conveyor width 200 mm
- Weight 370 kg
- Load 300 kg
- Compressed air supply 7 bar
- Air consumption approx. 35 l/min.



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